



**LISTADO DE WPQR / WPQR LIST**

WPQR No.	MATERIAL	PROCESS	CONSUMABLES	PWHT	THK	MATERIAL	CODE (ASME IX / EN / AWS)
WPQR 100	P1 TO P10	GTAW & SMAW	ER309LMo	NO	40mm	S355J2 & SA 240 S32760	ASME IX
WPQR 101	P1 TO P8	GTAW & SMAW	ER309LMo	NO	40mm	S355J2 & SA 240 316L	ASME IX
WPQR 102	P10H TO P10H	GTAW	ER2594	NO	6mm TO 40mm	SA 240 S32760	ASME IX
WPQR 103	P10H TO P10H	GTAW	ER2594	NO	6mm	SA240/S32760	ASME IX
WPQR 104	P10H TO P10H	GTAW & SMAW	ER2594	NO	30mm	SA 240	ASME IX
WPQR 105	A8 ON P1	MMA	E309MoL	NO	40mm	SA516:60	ASME IX
WPQR 106	A8 ON P1	GTAW	ER309LMo	NO	40mm	SA516:60	ASME IX
WPQR 107	Inconel on P1	MMA	ENiCrMo-3	YES	40mm	SA516:60	ASME IX
WPQR 108	Inconel on P1	MMA	ENiCrMo-3	NO	40mm	SA516:60	ASME IX
WPQR 109	Inconel on P1	GTAW	ENiCrMo-3	NO	40mm	SA516:60	ASME IX
WPQR 110	Inconel on P1	GTAW	ENiCrMo-3	YES	40mm	SA516:60	ASME IX
WPQR 111	P1 TO P1	GTAW & MMA	E7018 & ER70S-2	NO	40mm	SA516:60	ASME IX
WPQR 112	P1 TO P1	GTAW & MMA	E7018 & ER70S-2	YES	40mm	SA516:60	ASME IX
WPQR 113	P1 TO P1	MAG & SAW	ER70S-2 & EM12K	YES	40mm	SA516:60	ASME IX
WPQR 114	P1 TO P1	MAG & SAW	ER70S-2 & EM12K	NO	40mm	SA516:60	ASME IX
WPQR 115	P1 TO P10H	GTAW & MMA	ER309L & E309L	NO	40mm	SA516:60 & SA240 S32760	ASME IX
WPQR 116	P1 TO P8	GTAW & MMA	ER309LMo & E309MoL	NO	40mm	SA516:60 & SA240 316L	ASME IX
WPQR 117	A8 ON P3	MMA	E309MoL	NO	40mm	SA182:F1	ASME IX
WPQR 118	A8 ON P3	GTAW	ER309LMo	NO	40mm	SA182:F1	ASME IX
WPQR 119	Inconel on P3	MMA	ENiCrMo-3	YES	40mm	SA182:F1	ASME IX
WPQR 120	Inconel on P3	MMA	ENiCrMo-3	NO	40mm	SA182:F1	ASME IX
WPQR 121	Inconel on P3	GTAW	ENiCrMo-3	NO	40mm	SA182:F1	ASME IX
WPQR 122	Inconel on P3	GTAW	ENiCrMo-3	YES	40mm	SA182:F1	ASME IX
WPQR 123	P3 TO P3	GTAW & MMA	ER70S-A1 & E7018-A1	NO	40mm	SA182: F1	ASME IX
WPQR 124	P3 TO P3	GTAW & MMA	ER70S-A1 & E7018-A1	YES	40mm	SA182: F1	ASME IX
WPQR 125	P3 TO P3	MAG & SAW	ER70S-A1 & EA2	YES	40mm	SA182: F1	ASME IX
WPQR 126	P3 TO P3	MAG & SAW	ER70S-A1 & EA2	NO	40mm	SA182: F1	ASME IX
WPQR 127	P3 TO P8	GTAW & SMAW	ER309LMo & E309MoL	NO	40mm	SA182: F1 & SA240 316L	ASME IX
WPQR 129	P8 TO P8	GTAW	ER 316L	YES	6,35mm	SA240 316L	ASME IX
WPQR 130	P8 TO P8	GMAW	ER 316LSi	YES	6,35mm	SA240 316L	ASME IX
WPQR 131	P1 TO P1	GTAW & GMAW	ER70S-6	NO	20mm	S355J2+N	ASME IX
WPQR 132	25CrMo4 TO 25CrMo4	GTAW & GMAW	ER70S-A1	NO	20mm	EN 10083-3 25CrMo4	ASME IX
WPQR 133	S 275 JR TO S 690 Q	GTAW	ER70S-6	NO	40mm	S 275 JR TO S 690 Q	AWS D1.1
WPQR 134	S 275 JR TO S 690 Q	GMAW	E70C-6M H4	NO	40mm	S 275 JR TO S 690 Q	AWS D1.1
WPQR 135	S 275 JR	GMAW	E70C-6M H4	NO	25mm	S 275 JR	AWS D1.1
WPQR 136	P1 TO P1	GTAW, SMAW & SAW	ER70S-6, E 7018-1 H4 & EM 12K	NO	30mm	SA 516 Gr.70	ASME IX
WPQR 700	P1 TO P1	GTAW & GMAW	ER70S-6	NO	40mm	SA 105	ASME IX
WPQR 700 PWHT	P1 TO P1	GTAW & GMAW	ER70S-6	YES	40mm	SA 105	ASME IX
WPQR 701	A8 ON P1	SMAW	E309LMo-17	NO	25mm	SA 105	ASME IX
WPQR 702	P1 TO P1	GTAW & SMAW	ER70S-6 & ER7018-1	NO	40mm	SA 105	ASME IX
WPQR 702 PWHT	P1 TO P1	GTAW & SMAW	ER70S-6 & ER7018-1	YES	40mm	SA 105	ASME IX
WPQR 704	P1 TO P1	GTAW & SMAW	ER309LMo & ER309LMo-17	NO	40mm	SA105 & SA240 316L	ASME IX
WPQR 708	P1 TO P1	GTAW, GMAW & SAW	ER70S-6 & EM12K	YES	50mm	SA 105	ASME IX
WPQR 709	Inconel on P1	SMAW	ENiCrMo-3	YES	25mm	SA 105	ASME IX